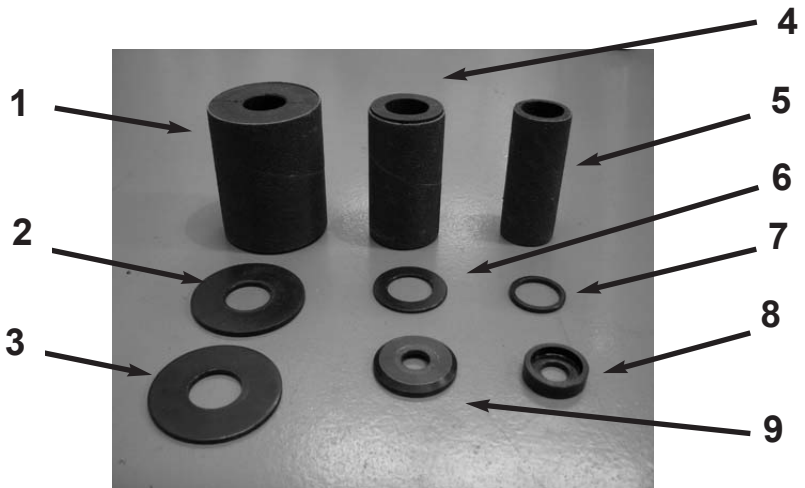




W030SD OPERATING INSTRUCTIONS

Woodworking machinery at its best!

- 1. 75MM DRUM
- 2. 75MM WASHER
- 3. 75MM WASHER
- 4. 50MM DRUM
- 5. 42MM DRUM
- 6. 50MM BOTTOM WASHER
- 7. 42MM BOTTOM WASHER
- 8. 42MM TOP WASHER
- 9. 50MM TOP WASHER



42MM SANDING DRUM

- 1. Fit 75mm washer (#3) on the shaft
- 2. Fit 42mm washer(#7) over the shaft
- 3. Fit 42mm drum(#5) over the shaft
- 4. Fit 42mm top washer (#8) on top , then with the spindle lock on tighten the bolt until the sanding sleeve is locked onto shaft.
- 5. Fit small spindle moulder insert ring over the top



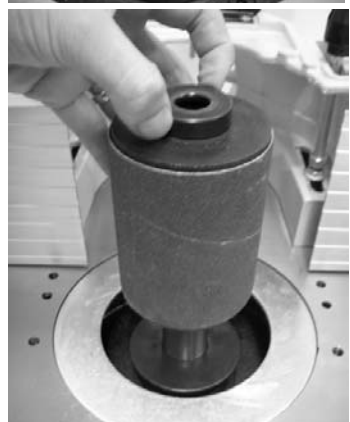
50MM SANDING DRUM

- 1. Fit 75mm washer (#3) on the shaft
- 2. Fit 50mm washer(#6) over the shaft
- 3. Fit 50mm drum(#4) over the shaft
- 4. Fit 50mm top washer (#9) on top , then with the spindle lock on tighten the bolt until the sanding sleeve is locked onto shaft.
- 5. Fit small spindle moulder insert ring over the top



75MM SANDING DRUM

- 1. Fit 75mm washer (#3) on the shaft
- 2. Fit 75mm drum(#1) over the shaft
- 3. Fit 75mm washer (#2) on top .
- 4. Fit 50mm top washer (#9) on top, then with the spindle lock on tighten the bolt until the sanding sleeve is locked onto shaft.
- 5. Fit large spindle moulder insert ring over the top



WARNING - BE CAREFUL NOT TO WIND THE SANDING DRUM UP TOO FAR AS IT WILL TOUCH THE UNDERSIDE OF THE INSERT RING