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## W715 Bandsaw How To Adjust The Drive Belt Tension

If you are experiencing a lack of cutting performance, the blade is easily stalled or there is a squealing sound under load, it might be necessary to tension the drive belt.



Ensure that the bandsaw is disconnected from the power supply.

At the rear of the bandsaw, loosen (do not remove) the two bolts holding the motor mount, using a 13mm spanner.

Pivot Bolt

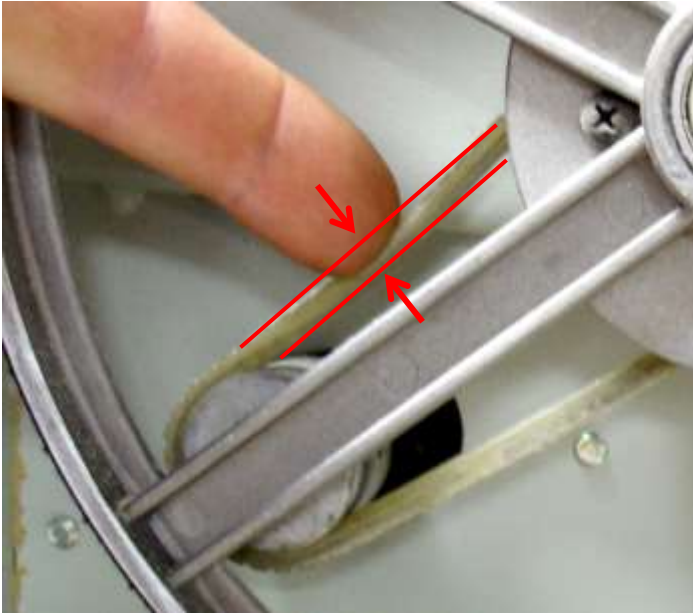


Tension Bolt

The tension bolt passes through a slotted hole in the mount allowing the motor to rotate around the pivot bolt.

Apply pressure to the top of the motor, rotating it to increase drive belt tension.

Tighten the Tension bolt first, then the pivot bolt.



Open the lower door.

Check the drive belt tension by pressing the belt.

When set correctly the belt should deflect by approximately 5mm when using moderate pressure.

**Charnwood, Cedar Court, Walker Road, Hilltop Industrial Estate, Bardon, Leicestershire,  
LE67 1TU**

**Tel. 01530 516 926  
email: [sales@charnwood.net](mailto:sales@charnwood.net)**

**Fax. 01530 516 929  
website: [www.charnwood.net](http://www.charnwood.net)**