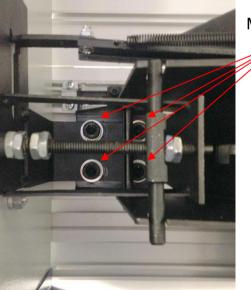


Woodworking machinery at its best!

W616 Saw Table Blade Alignment Instructions

- 1) Remove the extension tables and leg stand from the saw if fitted.
- 2) Lay the saw onto its left hand side and remove the four pozi screws holding the rubber feet and bottom cover from the machine.
- 3) Loosen, but do not remove, the four socket cap bolts indicated, using an 8mm hex key (or allen wrench). Adjusting the blade will be easier if you leave two diagonally opposed bolts sufficiently tight to hold the motor in position whilst still allowing it to slide.

Accessing these bolts is best done with a long reach hex key, or with a socket set.

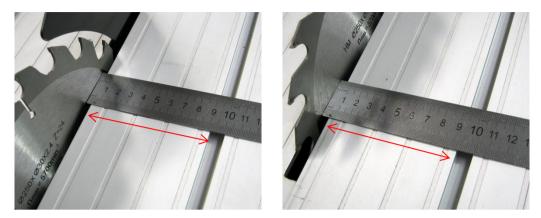


M10 Socket cap bolts holding motor

4) By holding the motor it is then possible to align the sawblade in the table slot.

5) Measure the distance between the blade and the T slot in the table at both the front and rear of the blade, ensuring that both measurements are the same.

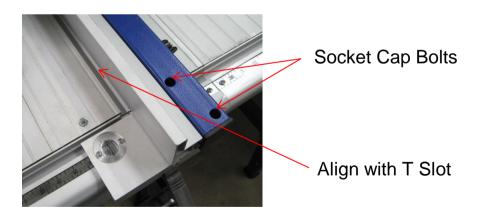
Also, ensure that the blade will clear the table when fully tilted.



6) When you are satisfied the blade is aligned, re-tighten the bolts and replace the bottom cover, rubber feet and leg stand.

Rip Fence Alignment Instructions

Using a 4mm hex key, loosen the two socket cap bolts holding the rip fence extrusion and adjust to line up with the T slot. Re-tighten the bolts.



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