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W619 TABLE SAW RIVING KNIFE ADJUSTMENT

To fit inside the packing crate, the riving knife is set by the factory in a lower position which restricts the cutting depth of the table saw. Follow these instructions to raise the riving knife and use the full 60mm cutting depth.

- 1) Ensure that the machine is isolated from the power supply.
- 2) Raise the blade to its maximum height using the blade height adjustment hand wheel at the front of the saw.
- 3) Remove the two countersunk screws from the right-hand part of the table insert using a 4mm hex key. Lift out the insert.

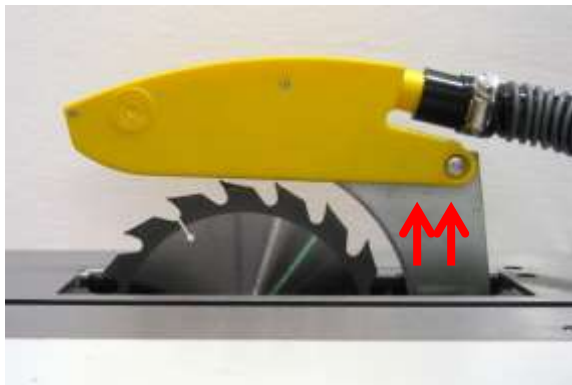


- 4) The two bolts holding the riving knife can now be loosened using a 13mm spanner.



- 5) Raise the riving knife and crown guard assembly, so that the crown guard is situated just above the top of the saw blade. If necessary adjust the riving knife so that there is an even gap of around 5mm between the curved leading edge of the knife and the radius of the saw blade.

Adjust the crown guard so that it is parallel to the table.



- 6) Re-tighten the two bolts.
- 7) Replace the table insert and screws.

The saw can now be used to cut at full capacity.